# Röchling

### Industrial

# Technical Data Sheet Sustamid<sup>®</sup> 6G MO black

#### **Typical characteristics**

- High rigidity
- High toughness even at high temperatures
- UV-resistant
- High absorption of moisture of up to 3 % in standard atmosphere

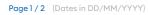
#### **Typical industries**

- Costruzione di veicoli
- Olio e gas
- Subsea
- Oleodotti
- Ingegneria meccanica e impiantistica
- Topside
- Componenti per applicazioni di fondo pozzo

	Test method	Unit	Guideline value
ieneral properties			
Pensity	DIN EN ISO 1183-1	g / cm <sup>3</sup>	1,15
Vater absorption	DIN EN ISO 62	%	2,5
lammability (Thickness 3 mm / 6 mm)	UL 94		HB / HB
lechanical properties			
ïeld stress	DIN EN ISO 527	MPa	82
longation at break	DIN EN ISO 527	%	35
ensile modulus of elasticity	DIN EN ISO 527	MPa	3500
lotched impact strength	DIN EN ISO 179	kJ / m²	2,5
hore hardness	DIN EN ISO 868	scale D	83
hermal properties			
1elting temperature	ISO 11357-3	°C	216
hermal conductivity	DIN 52612-1	W / (m * K)	0,25
hermal capacity	DIN 52612	kJ / (kg * K)	1,70
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	80
ervice temperature, long term	Average	°C	-40 110
ervice temperature, short term (max.)	Average	°C	170
leat deflection temperature	DIN EN ISO 75, Verf. A, HDT	°C	95

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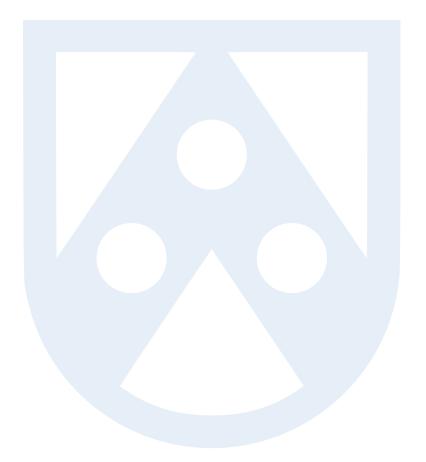




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The following applies to Polyamides: Under the influence of moisture absorption, the mechanical properties change. The material becomes tougher and more resistant to impact, the modulus of elasticity declines. Depending on the environmental atmosphere, the temperature and the period of moisture absorption, only the surface layer is affected by alterations of property to a certain depth. On thick-walled parts, the center area remains unaffected. The short-term maximum application temperature only applies to very low mechanical stress for a few hours. The long-term maximum application temperature is based on the thermal ageing of plastics by oxidation, resulting in a decrease of the mechanical properties. This applies to an exposure to temperatures for at least 5.000 hours causing a 50% loss of the tensile strength from the original value (measured at room temperature). This value says nothing about the mechanical strength of the material at high application temperatures. In case of thick-walled parts, only the surface layer is affected by oxidation from high temperatures. With the addition of antioxidants, a better protection of the surface layer is achieved. In any case, the center area of the material remains unaffected. The minimum application temperature is basically influenced by possible stress factors like impact and/or shock under application. The values stated refer to an minimum degree of impact stress. The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. They serve as information about our products and are presented as a guide to choose from our range of materials. This, however, does not include an assurance of specific properties or the suitability for particular application purposes that are legally binding. Since the properties also depend on the dimension of the semi-finished products and the degree of crystallization (e.g. nucleating by pigments), the actual values of the properties of a particular product mode in



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